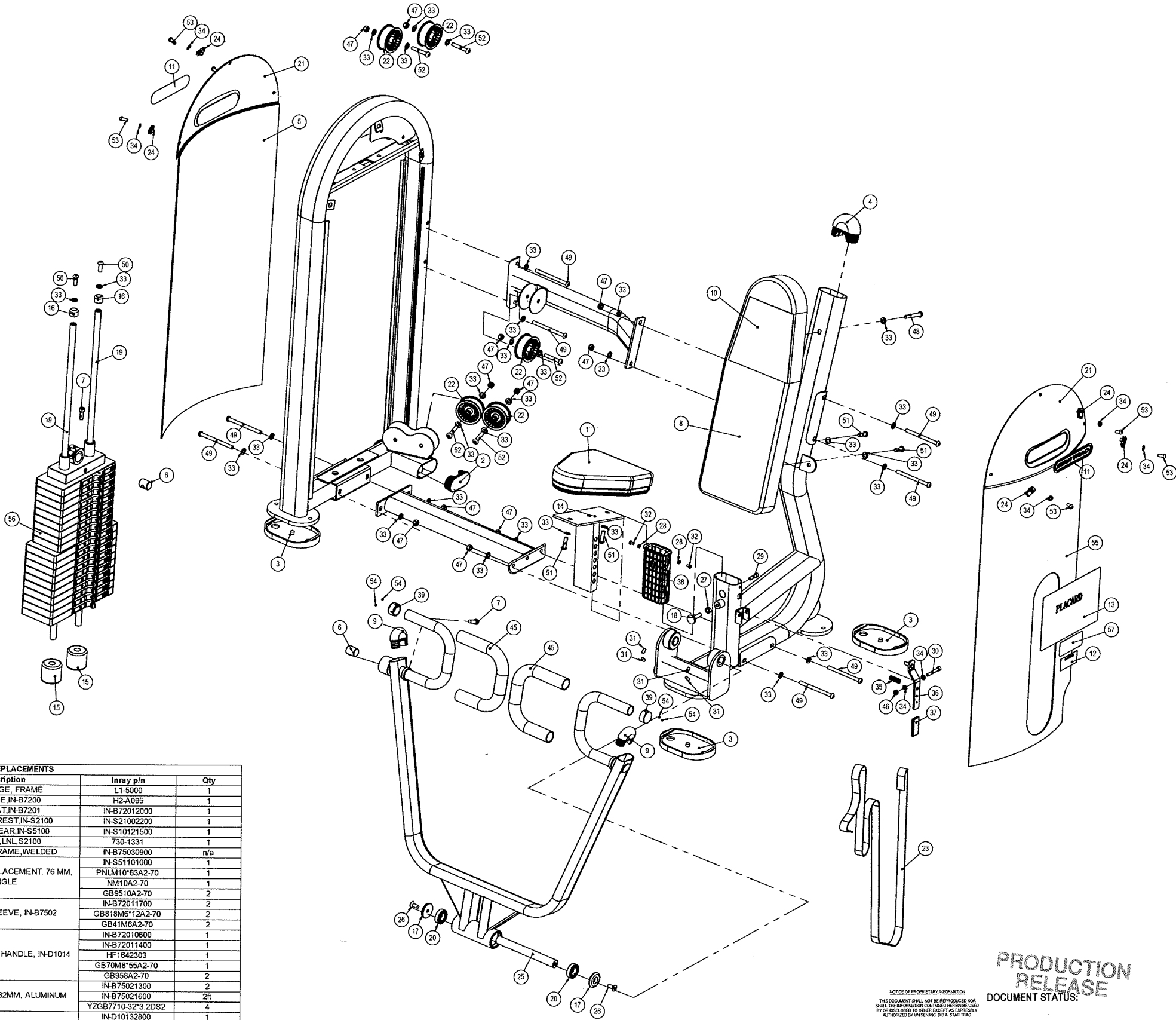


REVISION HISTORY				
REV	DATE	DESCRIPTION	ECO	BY
A	11/95	PRODUCTION RELEASE		AK



REPLACEMENTS				
Item	StarTrac p/n	Description	Inray p/n	Qty
4	730-0223	CAP,LARGE, FRAME	L1-5000	1
2	730-0199	CAP,TUBE,IN-B7200	H2-A095	1
1	730-0194	PAD,SEAT,IN-B7201	IN-B72012000	1
8	730-0246	PAD,BACK REST,IN-S2100	IN-S21002200	1
5	730-0233	SHROUD,REAR,IN-S5100	IN-S10121500	1
55	730-1331	SHROUD,LNL,S2100	730-1331	1
3	730-0216	PAD,FOOT,FRAME,WELDED	IN-B75030900	n/a
22	730-0229	KIT, PULLEY REPLACEMENT, 76 MM, SINGLE	IN-S51101000	1
			PNLM10*63A2-70	1
			NM10A2-70	1
38	730-0153	KIT, SEAT SLEEVE, IN-B7502	GB9510A2-70	2
			IN-B72011700	2
			GB818M6*12A2-70	2
36	730-0251	KIT ADJUSTMENT HANDLE, IN-D1014	GB41M6A2-70	2
			IN-B72010600	1
			IN-B72011400	1
39	730-0156	ASSY ENDCAP, 32MM, ALUMINUM	HF1642303	1
			GB70M8*55A2-70	1
			GB958A2-70	2
21	730-0228	KIT, UPPER SHROUD	IN-B75021300	2
			IN-B75021600	2
			YZGB7710-32*3,2DS2	4
N/A	730-0183	KIT, HARDWARE, IN-S1012	IN-D10132800	1
			PNLM8*20A2-70	3
			GB958A2-70	3
10	730-0321	HEAD STRAP, IN-S4100	IN-S21002205	1
			INS21002800	15.5 FT
			IN-S10121700	2
23	730-0215	KIT,BELT REPLACEMENT	GB70M10-30A2-70	1

ITEM NO.	STARTRAC P/N	INRAY P/N	DESCRIPTION	QTY.
1	730-0194	IN-B72012000	PAD,SEAT,IN-B7201	1
2	730-0199	H2-A095	CAP,TUBE,IN-7200	1
3	730-0216	IN-B75030900	PAD,FOOT,FRAME,WELDED	4
4	730-0223	L1-5000	CAP, LARGE, FRAME	1
5	730-0233	IN-S10121500	SHROUD,REAR,IN-S5100	1
6	730-0236	IN-S10121700	PIN, BELT ANCHOR	2
7	730-0237	GB70M10-30A2-70NLI	SCREW, M10x30, SHS,SS	2
8	730-0246	IN-S21002200	PAD,BACK REST,IN-S2100	1
9	730-0292	IN-S21003000	CAP, ARMS, IN-S2100	2
10	730-0321	IN-S21002205	HEAD STRAP,IN-S4100	1
11	730-0383	STARTRAC1	LOGO,STARTRAC	2
12	730-0385	CAUTION	LABEL,CAUTION,PINCH POINT	1
13	730-0402	TZZSS2100	PLACARD,INSTRUCTION,IN-S2100	1
14	730-0559	IN-S21000600	ADJUSTMENT,SEAT POST,IN-S2100	1
15	730-0562	IN-D10132900	BUMPER,STACK,60MM	2
16	730-0565	IT80129500	CAP, END, HANDLE	2
17	730-0656	IN-S51102100	CAP 50MM OD	2
18	730-0660	B5010300	BUMPER,LEVERAGE ARM,STOPPER	1
19	730-0662	IN-S21001300	WEIGHT STACK,GUIDE RAIL	2
20	730-0673	GB2766005-22	ISO 15 R88 - 1025 - 14,SL,NC,14_68	2
21	730-0702	IN-D10132800	SHROUD,UPPER	2
22	730-0721	IN-S51101000	PULLEY, 75MM	5
23	730-0778	IN-S10112000	BELT, 15.5 FT LONG	1
24	730-0845	IN-S21004800	SHROUD,MOUNTING,U-STYLE,CLIP	6
25	730-0846	IN-S33200800	SHAFT,25MM X 234	1
26	730-0870	CNLM10-25A2-70	SCREW,M10x25,FHM,HK,SS	2
27	730-0883	GB41M10A2-70	NUT,M10,HEX,JAM,SS	1
28	730-0885	GB41M6A2-70	NUT,M6,JAM,HEX,SS	2
29	730-0891	GB70M8-30A2-70NLI	SCREW, M8x30, SHS,SS	1
30	730-0892	GB70M8-55A2-70	SCREW,M8x55,SHS,SS	1
31	730-0896	GB77M8-16A2-70	SCREW,M8x16,SET,SS	4
32	730-0899	GB818M6-12A2-70	SCREW,M6x12,BHC,SS	2
33	730-0908	GB9510A2-70	WASHER,M10,FLAT,SS	33
34	730-0910	GB958A2-70	WASHER,M8,BELLEVILLE,SS	8
35	730-0911	HF1642303	ADJUSTMENT,HANDLE,COMPRESSION SPING	1
36	730-0930	IN-B72010600	ASSY EXTENSION,ADJUSTMENT,HANDLE	1
37	730-0935	IN-B72011400	ASSY,ADJUSTMENT,HANDLE,END,SLEEVE	1
38	730-0936	IN-B72011700	ASSY,TUBE,INSERT,SLEEVE	2
39	730-0960	IN-B75021300	CAP,HANDLE,GRIP,33MM	2
40	730-1059	IN-S21000100	WEIGHT STACK,FRAME	1
41	730-1060	IN-S21000200	ASSY,MAIN FRAME	1
42	730-1061	IN-S21000300	LEVERAGE ARM,U SHAPE,IN-S2100	1
43	730-1062	IN-S21000400	CROSSBEAM,LOWER,FRAME	1
44	730-1063	IN-S21000500	CROSSBEAM,UPPER,FRAME	1
45	730-1065	IN-S21001800	HANDLE,LEVERAGE ARM,PAD,SLEEVE	2
46	730-1103	NM8A2-70	NUT,M8,NYLON PATCH,SS	1
47	730-1104	NM10A2-70	NUT,M10,NYLON PATCH,SS	13
48	730-1109	PNLM10-80A2-70	SCREW,M10x80,BH,SS	1
49	730-1112	PNLM10-130A2-70	SCREW, M10x130, BH, SS	8
50	730-1118	PNLM10-30A2-70	SCREW, M10, BHC, HK, SS	2
51	730-1119	PNLM10-35A2-70	SCREW, M10x35, BH, SS	4
52	730-1122	PNLM10-63A2-70	SCREW,M10x63,BHC,SS	5
53	730-1138	PNLM6-20A2-70	SCREW,M8x20,BHC,SS	6
54	730-1155	YZGB7710-32x3,2DS2	SCREW, 10-32x3,2, SET	4
55	730-1331	730-1331	SHROUD,LNL,S2100	1
56	730-1401	730-1401	WSA-LNL,225LB,19H	1
57	730-1491	730-1491	LABEL,INSTRUCTIONS,LOCK N LOAD	1

NOTICE OF PROPRIETARY INFORMATION
THIS DOCUMENT SHALL NOT BE REPRODUCED NOR
SHALL THE INFORMATION CONTAINED HEREIN BE USED
BY OR DISCLOSED TO OTHER EXCEPT AS EXPRESSLY
AUTHORIZED BY UNISEN, INC. A STAR TRAC

PRODUCTION
RELEASE
DOCUMENT STATUS:

CLASS OF WORK	UNLESS OTHERWISE SPECIFIED DIMS ARE IN MM TOLERANCES FOR MEASURE OF LENGTH ARE								MATERIAL SEE BOM
	0.5 to 3	> 3 to 6	> 6 to 30	> 30 to 120	> 120 to 450	> 450 to 1000	> 1000 to 2000	> 2000	
FINE	±0.05	±0.05	±0.1	±0.15	±0.2	±0.3	±0.5	---	FINISH FRAME COLO: STAR TRAC SILVER (HP FULLER) UPHOLSTERY COLOR: STAR TRAC GREY (SLATE) VENDOR N/A
MEDIUM	±0.1	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	
COARSE	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	±5	
VERY COARSE	---	±0.5	±1	±1.5	±2.5	±4	±6	±8	

DRAWING		DATE		REV	
DRAWN	AK	08/12/07		REV	A
CHECKED	AK	08/12/07			
APPROVED	AK	08/12/07			
U.O.M.		MM		SCALE: 1:20	
SHEET 1 OF 1		SHEET SIZE: 8"			

UNISEN, INC. DBA STAR TRAC		14410 Myford Road Irvine CA 92606	
91L-S2100-13BSS		IN,SSS,VERTICAL CHEST PRESS,LNL	